

# Polling Schneider M340

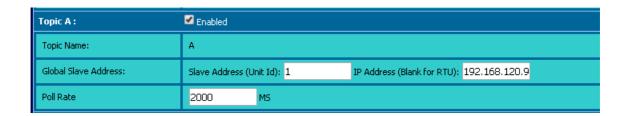
### 1. IOserver

#### 1.1. Modbus TCP

To poll the M340 Schneider PLC, the Modbus IO Server must be used.

The following settings should be applied:

- ID set to 1
- IP address is set to the PLC IP address.



#### 1.1.1. Mapping & Tags available

- 512 Boolean tags are %M0<=> modbus register 1 to %M511 <=> modbus register 512
- 1024 Analogue tags are %MW0<=> modbus register 40001 to %MMW1024 <=> modbus register 41024

🍑 Mdb_1	EBOOL	%M0	Modbus register 1
🐤 Mdb_5	12 EBOOL	%M511	Modbus register 512
🐤 Mdb_4	0001 INT	%MW0	Modbus regsiter 40001
🐤 Mdb_4	1024 INT	%MW1023	Modbus register 41024





### **Revision**

## **Revision History**

Revision Level	Date	Description
1.0	14/03/16	Creation of document

#### Document build number: 4

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